



PERMA-TECH ROOFING SUPPLY

THE SCIENCE OF STRONG ROOFS

670 X-TREME PRIMER

TECHNICAL DATA SHEET

DESCRIPTION

Product No. 670 X-Treme is a stain-resistant, highly adhesive primer for new and existing roofing systems. **Product No. 670 X-Treme** is a waterproof membrane ideal for areas with low spots that are prone to standing water. **Product No. 670 X-Treme** should be used as a base coat, not being left exposed to the sun's UV rays for extended periods of time.

USES

Product No. 670 X-Treme is to be used as a base coat primer over most substrates including EPDM, TPO, PVC, spray polyurethane foam, Hypalon, asphalt, tar, hot-applied built-up roofing, granulated cap sheet, steel, and aluminum roofing substrates. **Product No. 670 X-Treme** is not recommended to be used as a fabric saturant when installing fabric overlay systems.

SURFACE PREPARATION

Roof substrates must be clean, dry, free of all debris, and any contaminants which would impede proper adhesion. A pressure wash is recommended, if a pressure washer is not available a cleaning agent should be used in conjunction with hose and broom washing. In addition to pressure washing, a wire brush should be used to remove any surface rust on metal roofing systems. Metal panels where the structural integrity has been compromised should be removed and replaced with like panels. A bleach and water solution (1 part bleach to 2 parts water) should be used to treat any roof areas that have mildew or algae. All roof surfaces should be thoroughly cleaned and allowed to dry completely prior to application of any Perma-Tech Roofing Supply restoration products.

APPLICATION

Proper protective clothing and PPE should be worn when applying products. It is normal to see a small amount of separation when first opening a pail. If necessary, gently mix the product with a roller frame or paddle mixer, being careful to not introduce air into the product during mixing. Product can be applied by roller (3/8 - 3/4" nap), brush, and spray equipment capable of 2000 - 3000 PSI and 1 - 3 GPM of output. For best results when spraying, an 8-28 - 8-31 reversible spray is recommended. Do not dilute product. Perma-Tech Roofing Supply Products should not be applied when freezing temperatures or rain is expected within 24 hours of completed application. During application, roof surface temperatures should be between 40- and 115-degrees Fahrenheit, with no moisture present. **Product No. 670 X-Treme** must be coated within 24 - 48 hours to avoid premature film degradation.

DO NOT APPLY TO ANY SURFACES THAT CONTAIN SILICONE

RECOMMENDED COVERAGE RATES

Product should be applied at a minimum rate of .5 - .75 gallon per 100 square feet of roof surface, per coat. to avoid prolonged cure times, **Product No. 670 X-Treme** should not be applied at a rate greater than 1 gallon per 100 square feet of roof surface per coat. Coverage rates will depend on the porosity of the roofing substrate.

CLEAN UP

Clean brushes, tools, and other equipment with warm soapy water immediately after use. Dried film may require paint remover.

STORAGE

Product should be stored in a clean and dry area, away from direct sunlight and protected from freezing.

PHYSICAL PROPERTIES

Water Resistant Bleed-Blocking Primer

Solids by Weight (%)	49%
Solids by Volume (%)	49%
Weight per Gallon	8.5 lbs
Drying Time at 50% relative humidity and 70°F; Touch: 4 hrs, Firm: 12 hrs	
Silicone (%)	None
Flammability	None
VOC	< 50 g/l
Viscosity	100 - 110 KU
Excellent Adhesion to Most Roofing Substrates	
Water Swelling After 7 Days	< 3%

**NOTE: Percentages stated are + or - 5% Approx. Shipping Weights: (All approximate weights include container) 5-gallon bucket weight approximately 48 lbs.*

HANDLING PRECAUTIONS

Product safety information required for safe use is not included. Before handling, read product safety data sheets and container labels for safe use, physical and health hazard information. Safety data sheets are available on the PermaTech Roofing Supply website at www.permatechroofing.com. You can also obtain a copy from one of our local Perma-Tech Roofing Supply stores.

LIMITED WARRANTY & DISCLAIMER

To the best of our knowledge, the technical data contained herein is true and accurate at the date of issuance and is subject to change without prior notice. User must contact Perma-Tech Roofing Supply to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. Liability, if any, is limited to replacement of product unless installed by an approved contractor in accordance with Perma-Tech Roofing Supply warranty procedures and program. For limited manufacturer's warranty and disclaimer information, visit our website at: www.permatechroofing.com.